Nanostructured platinum-copper electrocatalysts for the oxidation of borohydride

L. Tamašauskaitė-Tamašiūnaitė, A. Balčiūnaitė, A. Zabielaitė, I. Stankevičienė, A. Selskis, E. Norkus Center for Physical Sciences and Technology A. Goštauto 9, Vilnius LT-01108, Lithuania

This work is focused on the use and study of the nanostructured platinum-copper catalysts deposited on the titanium surface by a two-step process which involves electroless copper deposition followed by a spontaneous Pt displacement from the hexachloro-complex solution as electrocatalysts for the oxidation of BH4⁻ ions in alkaline medium. The morphology and composition of prepared catalysts were characterized using field-emission scanning electron microscopy (FESEM) and energy dispersive X-ray spectroscopy (EDAX). The electrochemical behavior of the as-prepared nano-Pt(Cu)/Ti catalysts was examined by means of cyclic voltammetry and chrono-techniques. The electrocatalytic activity of the catalysts towards the oxidation of BH4⁻ ions was compared with that of bare Pt and Cu/Ti electrodes.

Platinum-coated copper films (Pt/Cu), with particles of a few nanometers in size have been prepared on the titanium surface by immersion of Cu/Ti electrode into the platinum-containing solution for various time periods as testified in Fig. 1 (b-d). Electroless copper deposited on the titanium surface produced a layer of polycrystalline copper with the average size of crystallites ca. 1 μ m (Fig. 1a). The thickness of the electroless copper layer was about 1.5 μ m. The Pt particles appear as bright crystallites of cubic form of 10 up to 50 nm in size and are homogeneously dispersed on the copper surface (Fig. 1, b-d).



Figure 1. Top side views of as-prepared Cu/Ti (a) and nano-Pt(Cu)/Ti catalysts (b-d). The catalysts were prepared by immersion of Ti sheets in the electroless copper solution at 25 °C for 15 min, followed by their immersion in 1 mM H_2 PtCl₆ + 0.1 M HCl at room temperature for 5 (b), 15 (c) and 30 (d) min.

The presence of Pt and Cu was confirmed by energy dispersive X-ray analysis. A significant amount of deposited copper and a much lower amount of platinum remaining on the electrode surface was determined. The Pt loadings were 2.14, 13.6 and 26.5 μ g cm⁻² in the asprepared catalysts after immersion of the Cu/Ti surfaces in a hexaplatinum-containing solution for 5, 15 and 30 min, respectively.

Figure 2 shows positive-potential going CVs of the oxidation of BH_4^- ions recorded on bare Pt (*dotted*

line), Cu/Ti (*dash-dotted line*) (x) and different nano-Pt(Cu)/Ti (y) catalysts at a potential scan rate of 10 mV s⁻¹. The shape of CVs determined for the nano-Pt(Cu)/Ti catalysts is similar to the CV onto bare Pt, except the enhanced anodic currents. During the anodic scan well-distinguished anodic peaks a and d, which are related with the oxidation of H₂ generated by catalytic hydrolysis of BH₄⁻ and direct oxidation of the BH₄⁻, are seen in both CVs plot (Fig. 2x, *dotted line* and y). The peak b attributed to electrooxidation of BH₃OH⁻, which is hardly discernible at -0.3 V on bare Pt (Fig. 1x, *dotted line*), is also enhanced on the nanostructured Pt(Cu)/Ti catalysts (Fig. 2y). The current densities of peaks a, b and d on the nano-Pt(Cu)/Ti catalysts are from ca. 4-to-10-fold higher as compared to that on bulk Pt.



Figure 2. (x) Positive-potential going CVs recorded on bare Pt (*dotted line*), Cu/Ti (*dashed line*) and (y) nano-Pt(Cu)/Ti catalysts with Pt loadings of 2.14 (*solid line*), 13.6 (*dash-dotted line*) and 26.5 (*dash-dot-dotted line*) μ g_{Pt} cm⁻² in 0.05 M NaBH₄ + 1 M NaOH at 10 mV s⁻¹.

The as-prepared catalysts with different Pt loadings demonstrated their significantly higher electrocatalytic activity towards the oxidation of both H_2 (peak a) and BH_4^- ions (peak d) as compared to that of bulk Pt or Cu/Ti and seem to be a promising anodic material for direct borohydride fuel cells.

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