

Electrochemical and Physical Properties of La-Ion-Doped LiFePO<sub>4</sub> Coated with Different Carbon Sources as Cathode Materials for Lithium-ion Batteries

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Abstract

In lithium-ion batteries, olivine-type LiFePO<sub>4</sub> is a cathode material being most widely developed but its intrinsic properties of poor conductivity and low lithium-ion diffusion limit its practical applications. In order to improve electronic conductivity of LiFePO<sub>4</sub>, it can be modified by carbon coating [1] and metal doping [2]. In this paper, the LiFe<sub>0.99</sub>La<sub>0.01</sub>PO<sub>4</sub>/C composites were prepared by the solid-state reaction method and treated with La-ion doping and different carbon sources by adding 1 mole% of La-ion and coating malonic acid or sebacic acid, respectively. The products of this work were investigated by XRD, DSC, BET, SEM/mapping, TEM/EDS/SAED, magneto-susceptometer and total organic carbon (TOC). Furthermore, their electrochemical properties were studied by cyclic voltammetry, four-point probe conductivity measurements, and a Maccor Series 4000 battery cycler.

The XRD results indicate that these La-ion dopants do not affect the structure of the LiFePO<sub>4</sub>/C composite but considerably improve its electronic conductivity from  $3.97 \times 10^{-7}$  to  $3.17 \times 10^{-5}$  S cm<sup>-1</sup> as shown in Table 1. From TOC analysis, the residual carbon of the composites increased when increased amounts of carbon were used. Furthermore, the La-doped composite coated with malonic acid as a carbon source has an initial discharge capacity of 151 mAh g<sup>-1</sup>. On the other hand, one with sebacic acid has a discharge capacity of 145 mAh g<sup>-1</sup> between 2.8 and 4.0 V at a 0.2 C-rate. Both results of the La-doped samples demonstrate that their initial discharge capacity performance is much better than that of the undoped LiFePO<sub>4</sub>, which is only 104 mAh g<sup>-1</sup> in the first cycle.

Thermal stability is a useful indicator to study battery safety. Fig. 1 presents the DSC profiles of bare LiFePO<sub>4</sub> and LiFe<sub>0.99</sub>La<sub>0.01</sub>PO<sub>4</sub> coated separately with 60 wt.% malonic acid and 36 wt.% sebacic acid. The DSC patterns of these samples were recorded after these cells were fully charged to 4.5 V. The total exothermic heat for the sample coated with malonic acid as a carbon source is 103.9 mJ g<sup>-1</sup> and with sebacic acid, it is only 93.7 mJ g<sup>-1</sup>. Table 2 shows a comparison of DSC results for various cathode materials [3]. The thermal data indicate that the ΔH of LiFePO<sub>4</sub> (520 Jg<sup>-1</sup>) is much lower than the other cathode materials, such as LiCoO<sub>2</sub> (1100 Jg<sup>-1</sup>), LiNiO<sub>2</sub> (1300 Jg<sup>-1</sup>), LiMn<sub>2</sub>O<sub>4</sub> (860 Jg<sup>-1</sup>), and LiNi<sub>0.8</sub>Co<sub>0.2</sub>O<sub>2</sub> (1600 Jg<sup>-1</sup>). LiFePO<sub>4</sub> exhibits excellent thermal stability in term of battery safety. It is noteworthy that the DSC test conditions between two research teams are different and these data are used only for comparison purposes.

[1] Y.D. Cho, G.T.K. Fey, H.M. Kao, J. Power Sources 189 (2009) 256–262.

[2] Y.D. Cho, G.T.K. Fey, J. Solid State Electrochem. 12 (2008) 815–823.

[3] D.D. MacNeila, Z. Lub, Z. Chenb, J.R. Dahn, J. Power Sources 108 (2002) 8–14

Table 1. Comparison of conductivity, total carbon content, and first discharge capacity of La-doped samples.

The Amount of Coating Material	Conductivity (S cm <sup>-1</sup> )	TOC (wt.%)	First Discharge Capacity (mAh g <sup>-1</sup> )	Preparation Conditions
Carbon-free	3.97E-07	0.13	104	873 K 12 h
50 wt.% Malonic Acid	9.80E-06	0.96	148	1.0 mole% La
60 wt.% Malonic Acid	2.60E-05	1.65	151	873 K
70 wt.% Malonic Acid	8.27E-06	2.10	146	12 h
34 wt.% Sebacic Acid	3.17E-05	4.03	142	1.0 mole% La
36 wt.% Sebacic Acid	2.25E-05	4.69	145	873 K
38 wt.% Sebacic Acid	2.13E-05	4.99	140	12 h

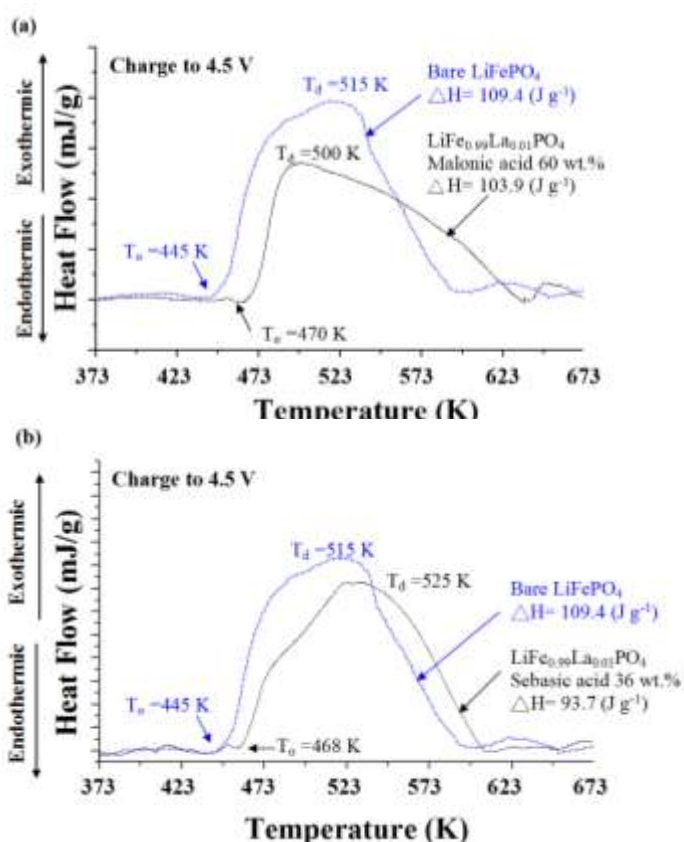


Figure 1. DSC profiles of La-doped LiFePO<sub>4</sub>/C(a) malonic acid 60 wt.% ; (b) sebacic acid 36 wt.%. Charged to 4.5 V.

Table 2. comparison of DSC results for various cathode materials.

Cathode materials	Charged to indicated voltage (V)	Onset tem. (K)	Peak tem. (K)	Total evolved heat ΔH (J/g)
In-house bare LiFePO <sub>4</sub>	4.5	445	515	109
LiFe <sub>0.99</sub> La <sub>0.01</sub> PO <sub>4</sub> coated with 60 wt.% malonic acid		470	500	104
LiFe <sub>0.99</sub> La <sub>0.01</sub> PO <sub>4</sub> coated with 36 wt.% sebacic acid		468	525	94
LiFePO <sub>4</sub>	4.4 [3]	494	525	520
LiCoO <sub>2</sub>		454	529	1100
LiNiO <sub>2</sub>		455	482	1300
LiNi <sub>0.8</sub> Co <sub>0.2</sub> O <sub>2</sub>		470	501	1600
LiMn <sub>2</sub> O <sub>4</sub>		480	553	860

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