

### Electrochemical and Interfacial Reaction Behavior of High-Voltage $\text{LiNi}_{0.5}\text{Co}_{0.2}\text{Mn}_{0.3}\text{O}_2$ Cathode for Lithium-ion Batteries

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Multi-component cathode material of  $\text{LiNi}_{1-x-y}\text{Co}_x\text{Mn}_y\text{O}_2$  with layered hexagonal structure has been regarded as a promising cathode material due to lower cost, less toxicity, higher thermal stability and higher operation voltage than the single-component materials.<sup>1</sup> Its performance is however often difficult to be realized, in particular, at high voltage operation ( $> 4.3$  V vs.  $\text{Li}/\text{Li}^+$ ), due to severe oxidative decomposition of conventional electrolyte. Understanding the cathode-electrolyte interfacial reaction at high voltage and improving the high voltage stability are highly demanded to obtain a stable cycling performance.<sup>2,3</sup> Here we report a new electrolyte formulation, which withstands at 4.6 V, and its application to the lithium cell with  $\text{LiNi}_{0.5}\text{Co}_{0.2}\text{Mn}_{0.3}\text{O}_2$  cathode. Correlation of cathode-electrolyte interfacial reaction behavior and cycling ability is discussed.

Cathode active material of  $\text{LiNi}_{0.5}\text{Co}_{0.2}\text{Mn}_{0.3}\text{O}_2$  was synthesized at 900 °C in air using the coprecipitate precursor of  $\text{Ni}_{0.5}\text{Co}_{0.2}\text{Mn}_{0.3}(\text{OH})_2$  (EMT). Composition was determined by energy dispersive X-ray spectroscopy. The crystal structure of coprecipitate precursor and cathode material, and the absence of impurity were identified by X-ray diffraction analysis, measured in the  $2\theta$  range of 10 - 80° with the scan rate of 2°/min. Lithium coin cells, consisted of  $\text{LiNi}_{0.5}\text{Co}_{0.2}\text{Mn}_{0.3}\text{O}_2$  as a working electrode, a lithium foil as counter electrode, PE separator and electrolyte of 1M  $\text{LiPF}_6/\text{EC}:\text{EMC}$  with 5 wt% additive was assembled in the Ar-filled glove box. The cells were evaluated for their cycling ability at C/10 rate between 3.0 and 4.6 V.

Fig. 1 shows capacity vs. voltage plots obtained at the 1<sup>st</sup>, 10<sup>th</sup> and 30<sup>th</sup> cycle of  $\text{LiNi}_{0.5}\text{Co}_{0.2}\text{Mn}_{0.3}\text{O}_2$  cathode with additive. The initial charge and discharge capacities are 276 and 205 mAh/g, respectively, with initial coulombic efficiency of 74 %. After 30 cycles, the cathode exhibits capacity retention of 88 % with the discharge capacity of 188 mAh/g, in contrast to a rapid capacity fade without additive. The use of additive is effective in improving high voltage stability and cycling ability of  $\text{LiNi}_{0.5}\text{Co}_{0.2}\text{Mn}_{0.3}\text{O}_2$  cathode. Further discussion of formation and stability of solid electrolyte interface (SEI) would be presented in the meeting.

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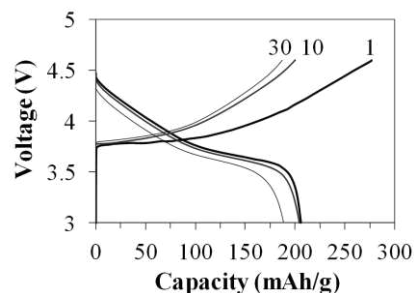


Fig. 1. Capacity vs. voltage plots of  $\text{Li}(\text{Ni}_{0.5}\text{Co}_{0.2}\text{Mn}_{0.3})\text{O}_2$  cathode with electrolyte additive at C/10.