Facile synthesis of aliovalent vanadium doped high voltage LiNi_{0.5}Mn_{1.5}O₄ cathode with extraordinary high temperature performance

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LiNi_{0.5}Mn_{1.5}O₄ cathode material for lithium secondary battery has high energy density and high stability. At high temperature operation, this material has less performance with material decomposition being the main reason for less stability¹⁻².Here, we tried to improve the electrochemical performance of $LiNi_{0.5}Mn_{1.5}O_4$ cathode materials, which have poor high temperature performance, using vanadium doping route. V-doped LiNi_{0.5}Mn_{1.5}O₄material was obtained by adipic acid assisted sol-gel method³. The XRD patterns of the prepared materials suggested cubic spinel structure and absence of impurities. Particle morphology and size are observed using SEM analysis, the V-doped LiNi_{0.5}Mn_{1.5}O₄ phase have slightly higher size than pristineLiNi_{0.5}Mn_{1.5}O₄(figure 1).V-doped $LiNi_{0.5}Mn_{1.5}O_4$ delivered the reversible capacity of ~130 and ~142 mAh g^{-1} at room and high temperature (50 °C) conditions. Furthermore, V-doped LiNi_{0.5}Mn_{1.5}O₄rendered ~94 and 84 % of capacity retention compared to and ~ 3 % for ~85 LiNi_{0.5}Mn_{1.5}O₄atroom and hightemperature conditions(figure 2), respectively. The enhancements are mainly due to the suppression of Mn dissolution and unwanted side reaction with electrolyte counterpart, which promotes the electrochemical profiles for Vdoped phase.In order to study dissolution properties of Mn, both powders are stored in electrolyte solution for a week time in room conditions and subjected to ICP analysis.(Table 1) As expected Mn dissolution is found severe for native phase compound (41.9 ppm) compared to V-doped phase (18.6 ppm). Hence, it is concluded that the Vanadium doping suppressed the Mn dissolution during hightemperature charge-discharge studies and improved the stability of the cell at 50 °C. The obtained results will be discussed in detail.

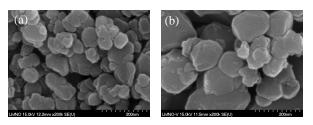


Figure 1: SEM images of $LiNi_{0.5}Mn_{1.5}O_4$ materials. (a) pristine, (b) V-doped $LiNi_{0.5}Mn_{1.5}O_4$ materials.

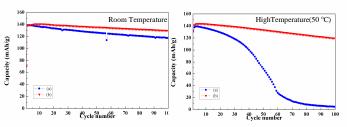


Figure 2: Cycle performance of $LiNi_{0.5}Mn_{1.5}O_4$ materials. (a) pristine and(b) V-doped $LiNi_{0.5}Mn_{1.5}O_4$ materials.

Table 1. ICP analysis of pristine and V- doped LiNi0.5Mn1.5O4.

Sample	Element	Concentration (ppm)
LMNO	Ni	3.02
	Mn	41.9
LMVNO	Ni	3.23
	Mn	18.6

References

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