

## High Quality of $\text{Ge}_{1-x}\text{Si}_x$ ( $0.9 \leq x \leq 0.95$ ) Buffers Grown on $6^\circ$ off Si(100) by Using Low Temperature Ge Seed Layer.

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### Abstract

High structural quality, really rich germanium (Ge), smooth surface and fully relaxation  $\text{Ge}_{1-x}\text{Si}_x$  ( $0.9 \leq x \leq 0.95$ ) buffers is grown on  $6^\circ$  off Si(100) substrate by using ultra high vacuum chemical vapor deposition (UHV-CVD). Low temperature (LT) Ge seed layer was using in order to improve the quality of  $\text{Ge}_{1-x}\text{Si}_x$  buffers. Within this study, the LT-Ge seed layer is deposited directly on Si substrate at a low temperature of  $315^\circ\text{C}$ . After that, stress free  $\text{Si}_{0.1}\text{Ge}_{0.9}$  and  $\text{Si}_{0.05}\text{Ge}_{0.95}$  layer are grown respectively. An in-situ annealing process is also performed for  $\text{Si}_{0.1}\text{Ge}_{0.9}$ / LT-Ge layers to increase the degree of relaxation. The final structure is characterized by atomic force microscopy (AFM), X-ray diffraction (XRD), using reciprocal space maps (RSMs), cross-sectional transmission electron microscopy (XTEM) to determine the buffers thickness, its surface morphology, crystallinity and state of strain.