Cu<sub>6</sub>Sn<sub>5</sub>-SnO<sub>2</sub>/carbon nanocomposite as high performance anode for lithium ion batteries

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Lithium ion batteries have been widely used as power sources for portable electronic devices and expanded to use in electric vehicles and energy storage system due to their high energy/power density, long lifespan, and so on. However, in the recent decade, many studies have been focusing on replacing the commercially used graphite anodes with Sn-based materials due to that Sn has a high theoretical capacity of 994mAhg<sup>-1</sup>, which is much higher than that of the graphite (372mAhg<sup>-1</sup>). However, their extensively applications have not been realized because they suffer from serious capacity degradation due to the huge volume change (about 260% for Li<sub>4.4</sub>Sn formation) upon Li insertion and extraction [1].

In order to enhance the cycle performance of the Sn -based anode, dispersing the active Sn phase inside a matrix was employed, in which the host matrix component was expected to buffer the large volume of the the change Sn particles during Li insertion/extraction processes. Accordingly, various inactive/active metal elements (M), or high elasticity amorphous carbon materials, or non-crystalline oxide compounds were combined with Sn to form intermetallic Sn<sub>x</sub>M<sub>y</sub> phases, such as Cu<sub>6</sub>Sn<sub>5</sub>[2], or kinds of Sn-(M)-C nano-composites[3], such as Sn-C, Sn-Cu-C, acting as the LIB anodes. The large volume change of Sn upon Li insertion actually can be accomodated to some extent by the Cu/carbon buffer matrices and thus resulted in much enhanced cycle performance in these Sn-based anodes. Nonetheless, the preparation methods for most the reported Sn-M-C anodes are very complicated and timeconsuming [4].

In this presentation, we will report a new simple way, ball milling of a composite with SnO<sub>2</sub>, C, Cu and Sn under H<sub>2</sub> atmosphere, to prepare a nanostructure composite as anode for lithium ion batteries, in which nanosized Cu<sub>6</sub>Sn<sub>5</sub> and SnO<sub>2</sub> phases were homogenously dispersed in the amorphous carbon matrix (see Fig.1). As the Cu<sub>6</sub>Sn<sub>5</sub>-SnO<sub>2</sub>/carbon nanocomposite electrode were tested in a half cell using lithium foil as counter electrode, it showed quite good cycle performance. The electrode delivered a reversible capacity of 575mAh/g at the first cycle, which was gradually decreased to a value of 320mAh/g after 100 cycles (see Fig.2). A full coin-type cell, with  $LiNi_{0.5}Mn_{1.5}O_4$  as cathode and the  $Cu_6Sn_5\text{-}$ SnO<sub>2</sub>/carbon nanocomposite as anode were fabricated to further investigate the electrochemical performance of the as-prepared materials. The battery was tested by galvanostatic charge–discharge cycles and Fig. 3 shows the results in terms of voltage profiles of the 2<sup>nd</sup>, 3<sup>rd</sup>, and 4<sup>th</sup> cycle. The voltage profiles, which shows that the practical working voltage of the battery ranges between 3.8 V and 4.4 V, match those expected by the combination of the Sn-C and Li-[Ni0.45Co0.1Mn1.45]O4 voltage evolutions[5].

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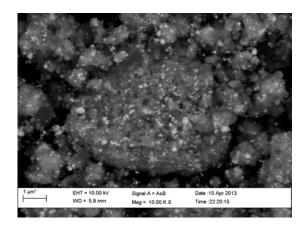


Fig.1 SEM image of the  $Cu_6Sn_5$ - $SnO_2$ /carbon nanocomposite prepared by ball milling under  $H_2$  atmosphere.

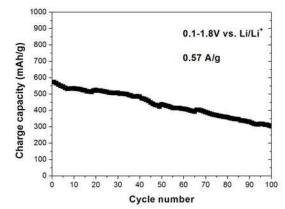


Fig.2 Charge capacity vs. cycle number of the half cell of  $Li/LiPF_6/Cu_6Sn_5-SnO_2/carbon$ .

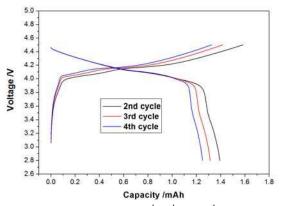


Fig.3 Voltage profiles of the  $2^{nd}, 3^{rd}$ , and  $4^{th}$  cycle for the full battery of  $LiNi_{0.5}Mn_{1.5}/LiPF_6/Cu_6Sn_5-SnO_2/carbon$ .