Development of all-solid thin film electro-chromic devices and applications.

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The Electrochromic device (ECD) is capable of changing the optical properties such as optical transmission, absorption, reflectance, and/or emittance on application of a voltage and reverts to its original state when the polarity of the voltage is reversed. This property enables the ECD to be used for applications like smart-window, mirror, display devices and optical filters. ECD are one kind of electrochromic (EC) cells. Thus, the basic structure of solid-state ECD consists of glass substrate / transparent conducting electrode (TCO) / ion-storage layer (IS) / solid-electrolyte / EC layer / TCO. The all-solid-state ECD consists of a multilayered structure of several thin film layers of EC materials. These thin film layers of allsolid ECD are deposited by different physical vapor deposition techniques. We have made an effort to fabricate all-solid-thin film ECD having a structure of ITO / NiO / ZrO₂ / WO₃ / ITO on a glass substrate. The ECD can be characterized by the following measures: transmittance modulation, open-circuit memory effect, switching time, and cycle-life. A constant voltage $(\pm 5 \text{ V})$ is applied for coloring and bleaching the device, which showed the transmittance modulation of ~56 % in visiblenear infrared range. The photographs of the corresponding colored and bleached state are presented in Fig. 1. The ECD showed good open-circuit memory effect in which the states lasted for about 170 minutes. The switching time and cycle-life of the EC device are measured by applying a square-wave voltage to the device and the device shows the coloration and bleaching time of 120 s and 2 s, respectively, with a desirable cycle-life. Further, we are planning to fabricate more efficient ECD and integrating EC technology with photovoltaic (PV), which will have the self-power ECD operation.

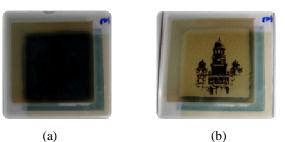


Fig. 1. The photographs of the (a) colored and (b) bleached state of ECD.