## Electrochemical performances of the acid-treated and ceramic-coated 0.3Li<sub>2</sub>MnO<sub>3</sub>•0.7LiMn<sub>0.60</sub>Ni<sub>0.25</sub>Co<sub>0.15</sub>O<sub>2</sub> cathode materials for Li-ion batteries

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In order to deploy lithium ion batteries as the promising energy storage devices for electric storage system and electric vehicle, it is essential to develop the electrode with a high energy density and long cycle life, durability and safety. Over the past years, there have made an effort to develop a Li and Mn-rich based layered electrode materials in attempts to find less expensive and safer cathode materials. In terms of energy density, the lithium-excess layered oxides represented by twocomponent, for instance, xLi<sub>2</sub>MnO<sub>3</sub>•(1-x)LiMO<sub>2</sub> (M=Mn, Co, Ni) have been widely considered as potential cathode materials for Li-ion battery due to the high specific capacity (~250 mAh/g). The two lithium ions extracted from Li<sub>2</sub>MnO<sub>3</sub> unit on initial charge cannot be reinserted on the subsequent discharge into the MnO<sub>2</sub>. It means that there is irreversible capacity loss on the initial cycle.

Recently, it has reported that the lithium ions resulted in net loss of lithia (Li<sub>2</sub>O) from Li<sub>2</sub>MnO<sub>3</sub> component can be removed by an acid treatment. The chemical activation of xLi<sub>2</sub>MnO<sub>3</sub>•(1-x)LiMO<sub>2</sub> electrodes are favorable to eliminate the first cycle capacity loss of the electrode. However, the acid-treated electrode is damaged on the surface and it leads to inferior long-term cycling stability and lose capacity more rapidly than untreated electrode. The coating method is generally employed in order to modify the surface of the electrode with other metal oxides. An atomic layer deposition (ALD) is the powerful tool to coat uniform and thin films on the electrode with atomic thickness using sequential, self-limiting surface reactions. Recently, other groups reported that ALD coated on electrode have shown enhanced both the durability and safety. Another exceptional benefit of ALD is that it can deposit directly on as-formed electrodes.

In this work, we have carried out acid-treatment of  $0.3Li_2MnO_3 \cdot 0.7LiMn_{0.60}Ni_{0.25}Co_{0.15}O_2$  by using nitric acid (HNO<sub>3</sub>) to remove the Li<sub>2</sub>O which is irreversible capacity loss in initial activation process. The ALD is also employed to coat the uniform Al<sub>2</sub>O<sub>3</sub> thin layer and improve the cycling stability and rate capability of the electrode.

The  $0.3Li_2MnO_3 \cdot 0.7LiMn_{0.60}Ni_{0.25}Co_{0.15}O_2$  powders were prepared by a co precipitation method. A transition metal (Mn, Ni, Co) carbonate solution was prepared by dissolving a desired amount in deionized water and reacted in Couette-Taylor reactor. The co-precipitated powders were then dried in air at  $100^{\circ}C$  in an oven overnight subsequent to washing with deionized water and filtering the powders. The co-precipitated metal carbonates were ground with LiOH·H<sub>2</sub>O and then fired at  $500^{\circ}$ C for 8hr and  $900^{\circ}$ C for 6hr. The  $0.3Li_2MnO_3 \cdot 0.7LiMn_{0.60}Ni_{0.25}Co_{0.15}O_2$  powders were preconditioned by 0.1M HNO<sub>3</sub> with constant stirring. The products were washed, filtered and dried at  $100^{\circ}$ C overnight. Thereafter, the powders were re-fired at  $300^{\circ}$ C for 5hr to remove the residual surface and occluded water. The Al<sub>2</sub>O<sub>3</sub> films were directly deposited on the as-fabricated electrode<sup>3</sup>.

The details of results will be discussed in the meeting.

## **References:**

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