

## Flexible PTB7:PC70BM Bulk-Heterojunction Solar Cells with LiF Cathode Buffer Layer

Tatsuki YANAGIDATE<sup>1</sup>, Shunjiro FUJII<sup>2</sup>,  
Masaya OHZEKI<sup>1</sup>, Ryo NAGATA<sup>1</sup>, Daichi KANETO<sup>1</sup>,  
Takahiko SATO<sup>1</sup>, Toshihiro HOASHI<sup>1</sup>,  
Yuichiro YANAGI<sup>1</sup>, Yuki ARAI<sup>1</sup>,  
Takanori OKUKAWA<sup>1</sup>, Akira YOSHIDA<sup>1</sup>,  
Hiromichi KATAURA<sup>2</sup>, and Yasushiro NISHIOKA<sup>1</sup>  
<sup>1</sup>College of Science and Technology, Nihon University,  
7-24-1 Narashinodai, Funabashi, Chiba 274-8501, Japan  
<sup>2</sup>Nanosystem Research Institute, National Institute of  
Advanced Industrial Science and Technology (AIST),  
1-1-1 Higashi, Tsukuba 305-8562, Japan  
E-mail: nishioka@eme.cst.nihon-u.ac.jp

## 1. Introduction

Organic thin-film solar cells are of special interest because they are cheap to produce, lightweight, and flexible<sup>1</sup>. Bulk-heterojunction solar cells are potential low-cost large-area devices because they can be fabricated by solution processes, without using high-vacuum equipment<sup>2</sup>. Reyes-Reyes *et al.* reported a bulk-heterojunction solar cell based on poly(3-hexylthiophene) (P3HT):[6,6]-phenyl-C<sub>61</sub>-butyric-acid-methyl-ester (PCBM)<sup>3</sup>. The solar cell was fabricated on a glass substrate, and it exhibited an efficiency of 4.9%. A bulk-heterojunction solar cell with an efficiency of 7.4%, produced using a p-type semiconductor, poly[[4,8-bis[(2-ethylhexyl)oxy]benzo[1,2-*b*:4,5-*b'*]dithiophene-2,6-diyl][3-fluoro-2-[(2-ethylhexyl)carbonyl]thieno[3,4-*b*]thiophenediyl] (PTB7), and an n-type semiconductor, phenyl-C<sub>71</sub>-butyric-acid-methyl-ester (PC<sub>70</sub>BM), on an ITO-coated glass substrate has also been reported<sup>3</sup> (Fig. 1).

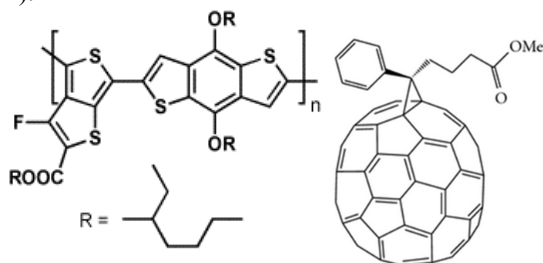


Fig. 1 Molecular structures of PTB7 (left) and PC<sub>70</sub>BM (right).

It is therefore interesting to fabricate similar solar cells on a flexible substrate such as poly(ethylene terephthalate) (PET)<sup>4</sup>, which will provide solar cells suitable for roll-to-roll fabrication. However, organic solar cells fabricated on flexible organic substrates usually exhibit inferior efficiencies.

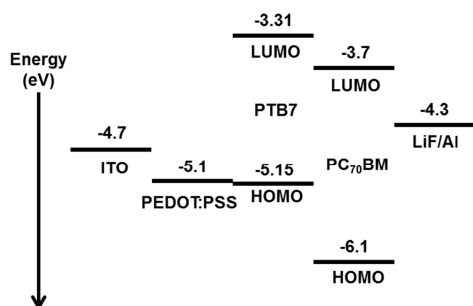


Fig. 2 Energy-level diagram of all materials used in this study.

It is also known that insertion of a cathode buffer layer such as lithium fluoride (LiF) between the active layer and the electrode effectively improves the efficiencies of

these organic solar cells<sup>5</sup>. An energy-level diagram of an Al/LiF/PTB7:PC70BM/ITO solar cell is shown in Fig. 2. In this study, we report the effect of inserting LiF as a cathode buffer layer on the performances of flexible solar cells based on PTB7:PC<sub>70</sub>BM on a PET substrate.

## 2. Experimental

Flexible ITO substrates were photolithographically patterned to define an anode electrode. After they were cleaned in de-ionized water, acetone, isopropanol, and UV-ozone, a layer of poly(3,4-ethylenedioxythiophene):poly(styrenesulfonate) (PEDOT:PSS) was spun on the substrates. The active layer was deposited using a solution in which PTB7 and PC<sub>70</sub>BM were dissolved in dichlorobenzene in a 1:1.5 weight ratio. Then a 2-nm-thick LiF layer was thermally deposited on top of the blend film. Finally, a 90-nm-thick Al cathode pattern was thermally deposited using a hard mask. The active layer area of the device was 0.04 cm<sup>2</sup>. The current density versus voltage (*J*-*V*) characteristics of the devices were recorded in the dark and in air under an intensity of 100 mW/cm<sup>2</sup>.

## 3. Results and discussion

Figure 3 compares the *J*-*V* characteristics of the devices with and without the LiF buffer layer. Although the levels of the short-circuit current density (*J*<sub>sc</sub>) were similar, significant improvements in the open-circuit voltage (*V*<sub>oc</sub>) and the fill factor (FF) were observed in the device with LiF. By inserting LiF, the FF and efficiency increased significantly from 0.4 to 0.5, and 2.93% to 4.02%, respectively. This performance improvement may be attributed to differences in the interface between the active semiconductor layer and LiF, which will be investigated in detail.

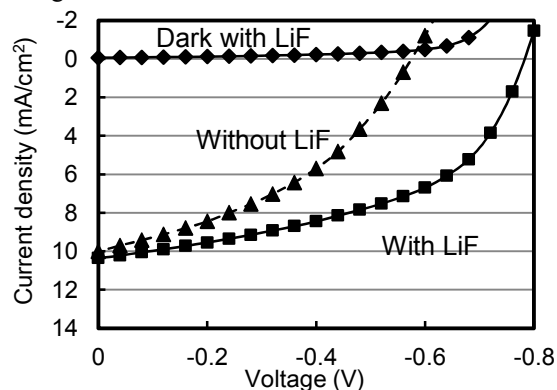


Fig. 3 *J*-*V* characteristics of devices with and without LiF.

## 4. Summary

Bulk-heterojunction solar cells were fabricated based on PTB7 and PC<sub>70</sub>BM on an ITO-coated flexible PET substrate. Performance improvements of the flexible solar cells as a result of inserting LiF as the cathode buffer layer are reported. The efficiency was enhanced from 2.93% to 4.02%.

## References

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