

Study on Charge Storage and Optical Response of Hybrid Nanodots Floating Gate MOS Devices for Their Optoelectronic Application

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We have proposed and fabricated hybrid stacked structures consisting of metallic nanodots (NDs), Si-QDs and ultrathin interlayer SiO₂ which lead us to satisfy both multiple valued capability and charge storage capacity for a sufficient memory window and to open up novel functionality [1, 2]. In this paper, we have reviewed our recent achievement on the characterization of the hybrid nanodots floating gate (FG), including optical response of electrons in FG to near-infrared light irradiation which is caused by the transfer of photo-excited electrons from metallic NDs to Si-QDs.

Hybrid stacked structures consisting of NiSi-NDs, ultrathin interlayer SiO₂ and Si-QDs were fabricated through the following process sequence. Hemispherical Si-QDs were firstly formed on an ultrathin thermally-grown SiO₂ by controlling the early stages of LPCVD of pure SiH₄ at 580°C. The areal dot density and the average dot size evaluated by AFM measurements were typically ~5nm and ~3.5x10¹¹cm⁻², respectively. And then, the Si-QDs surface was slightly oxidized in O₂ at 850°C, and followed by SiO₂ deposition from inductively-coupled remote plasma (ICRP) of SiH₄ and excited O₂/Ar at 350°C to obtain the designed thickness. Subsequently, the 2nd formation of Si-QDs was carried out under the same conditions as the first formation of Si-QDs, and the surface was covered uniformly with a ~1.8nm-thick Ni layer by electron beam evaporation and successively exposed to remote H₂ plasma without external heating to enhance surface migration of Ni atoms and Ni-silicidation, which results in uniform formation of NiSi-NDs. Again the formation of Si-QDs was preformed after ICRP-CVD of ultrathin SiO₂ on NiSi-NDs. Lastly, the top control oxide with a thickness of ~20nm, Al gates with a diameter of 1 mm and Al back contact with a window for light irradiation were sequentially fabricated to complete hybrid FG MOS structures.

High-frequency capacitance-voltage (C-V) characteristics of the MOS capacitor with the hybrid FG show positive and negative flat-band voltage shifts depending on the porality and the maximum magnitude of applied gate bias and confirm stable charge storage in a deep potential well in each of NiSi-NDs as predicted from observed work function value of ~4.53±0.05eV [3]. In the application of pulsed gate bias, we also confirmed a stepwise increase in flat-band voltage shift with increasing gate pulse width, being attributable to electron injection through the discrete energy states in Si-QDs to NiSi-NDs. Since electrons in NiSi-NDs can be excited by irradiation of infrared light being transparent to the Si substrate and Si-QDs, electron transfer from NiSi-NDs to Si-QDs selectively is expected to be caused by such an infrared light irradiation, which can be observed as a flat-band voltage shift due to the change in the centre of conduction electrons in the hybrid FG. With a decrease in the internal SiO₂ thickness down to 1.4nm, a distinct capacitance changes due to the flat-band voltage shift

induced by 1310nm-light irradiation was detectable even at zero gate bias as expected. And in the measurements under chopped 1310nm-light, we confirm no change in the dark capacitance, namely no change in the total amount of electrons in hybrid FG with such sub-gap light irradiation. We have also evaluated such a light-induced electron transfer in the hybrid FG stack by measuring transient current induced by chopped subgap-light as a function of chopped frequency, in which the sample was connected with a 1 MΩ resistance in series and the voltage drop across the resistance was measured with a lock-in amplifier (see the inset of Fig. 1). Obviously, response signals were reduced with an increase in chopped frequency as shown in Fig.1. The result is interpreted in terms mainly that electron tunneling rate through the internal oxide limits the transfer of photoexcited electrons from NiSi-NDs to Si-QDs. In fact, with increasing gate bias, response signals are increased and the response speed is improved markedly.

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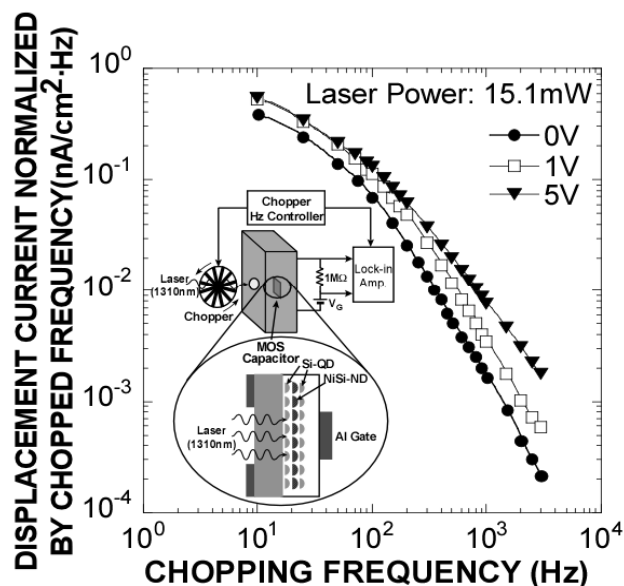


Fig. 1 Light-induced displacement current, which was normalized by chopping frequency of subgap light, as functions of chopping frequency at three different applied gate voltages. A schematic view of an experimental setup to evaluate optical response to chopped 1310nm subgap-light is shown in the inset.