Orientation of Copper(I) Oxide Electrodeposited From Aqueous Solutions

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Copper(I) oxide (Cu₂O) with cubic cuprite structure is known as an intrinsic p-type semiconductor. Cu₂O is used as a solar cells material because it has 2.1 eV band gap and high optical-absorption coefficient ($\sim 10^4$ cm⁻¹). Cu₂O is often used in connection with n-type ZnO to fabricate p-n junction solar cells. In this case, <111>-oriented Cu₂O is favorable considering the lattice match with {0001} plane of wurtzite ZnO, giving high permeability of light in the crystal.

Potentiostatic electrodeposition of Cu₂O from aqueous solutions containing lactic acid and hydrated cupric salt has been reported [1], where orientation of the electrodeposited Cu₂O seemed to depend on the pH. For instance, <100>-oriented Cu₂O was electrodeposited at -0.344 V vs. SHE from a weak base (pH 9.5), while <111>-oriented Cu₂O was electrodeposited at -0.344 V and -0.644 V from a strong base (pH 12.5). In addition, galvanostatic electrodeposition of Cu₂O from an aqueous solution containing lactic acid also suggested pH dependence on Cu₂O orientation together with current-density dependence [2]. However, as far as we know, the pH dependence of the orientation of electrodeposited Cu₂O has not been studied in detail.

In this study, we electrodeposited Cu₂O from aqueous solutions containing lactic acid and hydrated copper(II) acetate. pH and/or cathode potential dependence of the preferred orientation was examined. pH was ranged from 9.5 to 12.5, while the cathode potential was controlled between -0.167 V and -0.644 V. The orientation of the obtained Cu₂O was evaluated using X-ray diffraction (XRD, Rigaku RINT2000) and scanning electron microscopy (SEM, Keyence VE-7800).

At -0.344 V, electrodeposited Cu₂O from pH 9.5 and 10.0 solution oriented <100> and those from pH 10.5, 11.5 and 12.5 solution oriented <111> (see Fig. 1). Notably, even from pH 9.5 and 10.0 solution, we obtained <111>-oriented Cu₂O below -0.492V. Previous study has suggested that preferred orientation of Cu_2O can be explained qualitatively by considering the elementary $(v_{(CuOH)} = k[Cu^+][OH^-])$ rate CuOH formation proportional to current density, where lower $v_{(CuOH)}$ gives <100> orientation, while higher $v_{(CuOH)}$ gives <111> [2]. Therefore, the <111> orientation obtained below -0.492 V from pH 9.5 and 10.0 solution should result from increased current density due to lowered cathode potential (about 2.0 mA cm⁻² for -0.492 V and about 0.11 mA cm^{-2} for -0.314 V). The SEM images of <100>-oriented and <111>-oriented Cu₂O are shown in Fig. 2. The grains of <100>-oriented Cu₂O were square pyramidal in shape, while those of <111>-oriented Cu₂O were tetrahedral.

Based on given thermodynamic data [3], we drew *E*-pH diagram of water-Cu-lactic acid (see Fig. 3(a)). According to the *E*-pH diagram, when pH > 8, Cu²⁺ ion hydrolyzes and precipitates as hydroxide (Cu(OH)₂). However, in our experiment, Cu₂O was electrodeposited without any precipitation such as Cu(OH)₂. This implies that the stability regions for cupric lactate complexes of some kind are larger. The XRD results are indicated in Fig. 3(b), which exhibit that <111>-oriented Cu₂O can be electrodeposited even from pH 9.5 solution by lowering the cathode potential.

[1] K. Mizuno et al., J. Electrochem. Soc., 152, C179 (2005).

[2] T. Shinagawa *et al.*, *Cryst. Growth Des.*, **13**(1), 52 (2013).

[3] R. M. Smith et al., Critical Stability Constants, Vol. 5, First Supplement, (Plenum Press, NewYork, 1982), p.291.



Figure 1. XRD patterns of Cu_2O electrodeposited at -0.344 V on FTO substrate from pH 9.5, 10.0, 10.5, 11.5 and 12.5 solution.



Figure 2. SEM images of (a) <100>- and (b) <111>oriented Cu₂O prepared at -0.344 V from pH 10.0 and 10.5 solution, respectively.



Figure 3. (a) *E*-pH diagram of water-Cu-lactic acid and (b) its enlarged one where experimental results are mapped with open circles ($Cu_2O<100>$), closed circles ($Cu_2O<111>$) and an open diamond ($Cu_2O<111>+Cu$).