

## Conductive Bridging Random Access Memory Cell Fabricated with Top Ag Electrode, Polyethylene Oxide Layer, and Bottom Pt Electrode

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There are two types of ReRAM cells, unipolar and bipolar switching ReRAM, depending on the insulator material property [1]. In particular, many researchers have been interested in conductive-bridging random-access memory (CBRAM), which shows a bipolar switching ReRAM characteristic [2]. However, their nonvolatile memory characteristics, such as retention time and program/erase cycles, should be improved further to achieve commercial-level nonvolatile memory-cells. In our study, we developed a CBRAM cell fabricated with a sandwich structure of a reactive Ag electrode, polymer electrolyte (polyethylene oxide: PEO), and inert Pt electrode and investigated their nonvolatile memory characteristics, such as the bi-stable current-density versus voltage ( $I$ - $V$ ) curve, retention time, and program/erase cycles. In addition, we investigated the dependency of nonvolatile memory characteristics on the weight percentage of PEO in detail. Arrays of  $20 \times 20$  CBRAM cells were fabricated on  $\text{SiO}_2$  film grown on a silicon wafer, as shown in Fig. 1. Arrays of  $20 \times 20$  nano-holes with 250-nm in diameter were patterned on the bottom 50-nm-thick Pt-electrode by using lithography and etching, where the thickness of the  $\text{SiO}_2$  film, which isolated the holes, was 50 nm. Then, PEO was spin-coated on the hole arrays at 2000 rpm for 120 s and was baked at  $60^\circ\text{C}$  for 5 min. Note that the PEO was mixed with a co-solvent of acetonitrile and ethanol at  $30^\circ\text{C}$  for 3 hrs. Afterward, top Ag electrodes 300- $\mu\text{m}$  in diameter and 200-nm in thickness were thermally evaporated at an evaporation rate of  $1.0 \text{ \AA/s}$  under  $10^{-5} \text{ Pa}$  by using a shadow mask. Thus, the CBRAM cells have a sandwich structure of a bottom Pt electrode, PEO, and top Ag electrode. For the CBRAM cell with 0.3 wt% PEO, after a forming process, it showed the typical ReRAM characteristic of having a set voltage ( $V_{set}$ ) of 0.54 V, a low resistance state (LRS) of  $2 \times 10^4 \text{ A}\cdot\text{cm}^{-2}$ , a reset voltage ( $V_{reset}$ ) of  $-2.62 \text{ V}$ , and a high resistance state (HRS) of  $\sim 1 \times 10^1 \text{ A}\cdot\text{cm}^{-2}$  when the bias was scanned from 0, 5, 0,  $-5$ , and 0 V, as shown in the left figure of Fig. 2 (a). Thus, a CBRAM cell could operate with nonvolatile memory behavior when the current density ( $I_{on}$  or  $I_{off}$ ) was read at 0.5 V after applying the above  $V_{set}$  (programming) or  $V_{reset}$  (erasing), as shown in the center figure of Fig. 2 (a). For the CBRAM cell with 0.4 wt% PEO, the  $I$ - $V$  curve showed the typical bipolar switching characteristic of a CBRAM cell, where  $V_{set}$  and  $V_{reset}$  were 0.58 and  $-2.56 \text{ V}$ , respectively, as shown in the left figure of Fig. 2 (b). A retention time of  $1.0 \times 10^5 \text{ s}$  was obtained by sustaining a memory margin ( $I_{on}/I_{off}$ ) of  $1.0 \times 10^4$ , a sufficient level for commercial memory cells, as shown in the center figure of Fig. 2 (b). Program and erase cycles of  $10^3$  was obtained by sustaining a memory margin ( $I_{on}/I_{off}$ ) of  $1.3 \times 10^4$ , which demonstrated the best nonvolatile memory characteristics among the various PEO wt%, as shown in the right figure of

Fig. 2 (b). For the CBRAM cell with 0.8 wt% PEO, the  $I$ - $V$  curve did not show the typical bipolar switching characteristic of a CBRAM, where the absolute  $V_{reset}$  ( $-0.16 \text{ V}$ ) was much less than the absolute  $V_{set}$  ( $1.88 \text{ V}$ ), as shown in the left figure of Fig. 2 (c). A retention time of  $\sim 1.0 \times 10^4 \text{ s}$  was obtained by sustaining a memory margin ( $I_{on}/I_{off}$ ) of  $3.2 \times 10^2$ , as shown in the center figure of Fig. 2 (c). Program and erase cycles of less than  $5 \times 10^2$  were obtained by sustaining a memory margin ( $I_{on}/I_{off}$ ) of  $2.6 \times 10^2$ , as shown in the right figure of Fig. 2 (c). In particular, the longest retention time with the maximum memory margin was obtained at 0.4 wt%. The dependency of program and erase cycles on the PEO wt% for CBRAM cells showed that the longest program/erase cycles with the maximum memory margin were obtained at 0.4 wt%.

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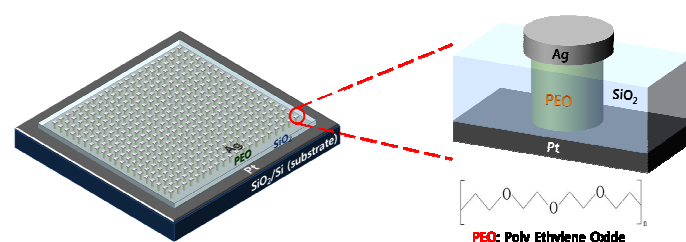


Fig. 1. Schematic structure of conductive-bridging random-access memory cells fabricated with sandwich structure of top Ag electrode, polyethylene oxide (PEO) layer, and bottom Pt electrode on 250-nm hole patterns.

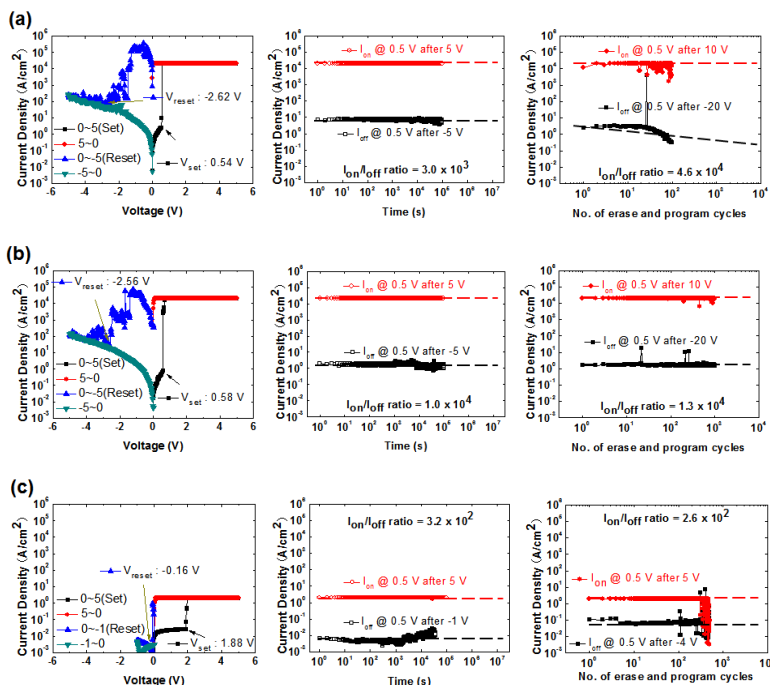


Fig. 2. Dependency of nonvolatile memory characteristics such as current density vs. voltage, retention time, and program/erase cycles on PEO wt %: (a) 0.3, (b) 0.4, and (c) 0.8 wt%

### Reference

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