## Enhanced Electrochemical Performance of Cd-Modified Li<sub>2</sub>FeSiO<sub>4</sub>/C Cathode Material for Lithium-ion Batteries Song Duan<sup>†</sup>, Lu-Lu Zhang<sup>†,\*</sup>, Gan Liang<sup>‡</sup>,

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# Introduction

Recently, as a new kind of polyanion cathode materials for lithium ion batteries, Li2FeSiO4 has attracted much attention due to the abundant and inexpensive raw materials, nontoxicity, high safety, and high theoretical capacity (332 mA h  $g^{-1}$ )<sup>1,2</sup>. However, as the intrinsic characteristics of polyanionic materials, Li<sub>2</sub>FeSiO<sub>4</sub> suffers from poor electronic conductivity and slow lithium ion diffusion, which limits its practical application in lithium-ion batteries<sup>3</sup>. Fortunately, the electrochemical performance of Li2FeSiO4 can be enhanced by many methods, such as carbon coating<sup>4</sup>, cation incorporation<sup>5</sup>, and particle size reduction<sup>6</sup>. Up to now, there is no report about Cd modification for Li<sub>2</sub>FeSiO<sub>4</sub>. Here, Cd-modified Li<sub>2</sub>FeSiO<sub>4</sub>/C cathode material was synthesized via a solid-state reaction assisted with refluxing, and the effect of Cd on the physicochemical and electrochemical performance of Li<sub>2</sub>FeSiO<sub>4</sub>/C was also investigated.

### Experimental

Li<sub>2</sub>FeSiO<sub>4</sub>/C composite was synthesized by a solidstate reaction assisted with refluxing. Lithium acetate, ferrous oxalate, and tetraethyl orthosilicate (TEOS) were successively dissolved in ethanol, and then heated at 80 °C for 24 h. After evaporating (ethanol) and vacuum drying, the obtained dry gel was mixed with a certain amount of sucrose in acetone by ball-milling. The resulting precursor was dried at 50 °C, and then calcined at 350 °C for 5 h, followed by 650 °C for 10 h in N<sub>2</sub>. To obtain Cd-modified Li<sub>2</sub>FeSiO<sub>4</sub>/C composite, Li<sub>2</sub>FeSiO<sub>4</sub>/C particles were dispersed in a solution containing cadmium acetate by ultrasonic method, and then the above mixture was stirred by a magnetic force stirrer until dry. Subsequently, the precursor was calcined at 600 °C for 5 h in N<sub>2</sub>.

The working electrodes were prepared by mixing the prepared cathode materials (i.e.,  $Li_2FeSiO_4/C$  and Cdmodified  $Li_2FeSiO_4/C$ ) with PVDF and acetylene black in a weight ratio of 75:15:10 in N-methyl pyrrolidinone solvent. Lithium foil was used as counter and reference electrodes. A solution of 1 mol/L LiPF<sub>6</sub> in EC/DMC (LB-301, China) was employed as the electrolyte. Electrochemical measurements were carried out between 1.5-4.6 V vs. Li<sup>+</sup>/Li<sup>0</sup> with CR2025 coin cells.

## **Results and Discussion**

Fig. 1 shows the XRD patterns of the pristine  $Li_2FeSiO_4/C$  and Cd-modified  $Li_2FeSiO_4/C$  powders. Though some impurities were detected, the main diffraction peaks not only for the pristine  $Li_2FeSiO_4/C$  composite but also for the Cd-modified  $Li_2FeSiO_4/C$  sample are well indexed as the monoclinic  $Li_2FeSiO_4$  with a space group of P2<sub>1</sub>/n, which indicates that Cd-incorporation does not change the crystal structure of  $Li_2FeSiO_4$ . Noting that, no diffraction peaks from carbon are observed, indicating that the pyrolytic carbon from sucrose is in amorphous form or its content is too low to be detected.

Fig. 2 shows the cycling performance at a current density of 0.1 C and the rate capability of  $Li_2FeSiO_4/C$  and Cd-modified  $Li_2FeSiO_4/C$  electrodes. The rate capability was tested in a mode such that all cells were charged under a small current density of 0.1 C to 4.6 V

and discharged at different rates to 1.5 V. Compared to the pristine  $Li_2FeSiO_4/C$  electrode, the Cd-modified  $Li_2FeSiO_4/C$  delivers a higher initial discharge capacity of 191.3 mAh g<sup>-1</sup> and still retains a capacity of 173.3 mAh g<sup>-1</sup> even after 50 cycles. As shown in Fig. 2b, in all cases, the Cd-modified  $Li_2FeSiO_4/C$  electrode exhibits much higher capacity than the pristine  $Li_2FeSiO_4/C$ . Obviously, Cd-modified  $Li_2FeSiO_4/C$  shows better electrochemical performance than  $Li_2FeSiO_4/C$ .



Fig. 1 XRD patterns of  $Li_2FeSiO_4/C$  and Cd-modified  $Li_2FeSiO_4/C$  powders



Fig. 2 (a) The cycling performance at 0.1 C, and (b) the rate capability of the two as-obtained samples.

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