

Nanosilica synthesis and modification for PVDF and Nafion composite membranes used in power sources

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### Abstract

Silica (SiO<sub>2</sub>) and modified silica (M-SiO<sub>2</sub>) are materials which are widely used in catalysis, absorption, chromatography and power sources. In this work, we focus on the synthesis of nanosilica and nanosilica based composite membranes. The SiO<sub>2</sub> and M-SiO<sub>2</sub> were synthesized from tetraethoxysilane (TEOS) and (3-mercaptopropyl) trimethoxysilane (MPTMS). The obtained SiO<sub>2</sub> and M-SiO<sub>2</sub> were characterized by FTIR, Raman, BET and TEM. The ion exchange capacity (IEC) was used to determine sulfur content in M-SiO<sub>2</sub> materials. The dynamic light scattering (DLS) results showed a narrow particle size distribution of amorphous SiO<sub>2</sub> and M-SiO<sub>2</sub>, which are of about 20-30 nm. The Raman spectra proved the success of M-SiO<sub>2</sub> synthesis by silica modification.

Polyvinylidene difluoride (PVDF) and Nafion composite membranes were prepared by mixing PVDF or Nafion with SiO<sub>2</sub> and M-SiO<sub>2</sub> in dimethylformamide (DMF) solvent. The mixture was cast onto Petri dishes and dried at 80°C for 5 h. The optical microscopy showed a better compatibility of M-SiO<sub>2</sub> than SiO<sub>2</sub> in PVDF matrix. Differential scanning calorimetry (DSC) curves of PVDF and composites illustrate the influence of SiO<sub>2</sub> and M-SiO<sub>2</sub> concentration on thermal properties of composite by increasing the melting temperature of composite versus polymer. The content of M-SiO<sub>2</sub> in Nafion composites enhanced swelling degree and water uptake, the latter is proportional to concentration of M-SiO<sub>2</sub> phase in matrix. The results in LiClO<sub>4</sub> electrolyte uptake for PVDF composite and in water uptake for Nafion composite showed that these membranes could be used for application in power source.

**Keywords:** Nafion composite, PEMFC, PVDF, silica, silica modification.

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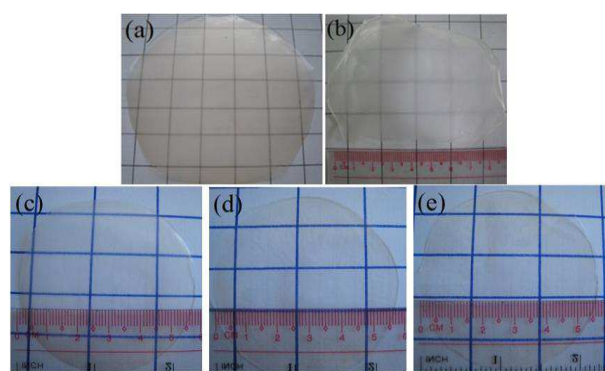


Figure 1. Photograph of a) PVDF, b) PVDF/SiO<sub>2</sub> 5% composite membrane, c) Nafion, d) Nafion/M-SiO<sub>2</sub> 1% and e) Nafion/M-SiO<sub>2</sub> 3% composite membrane.

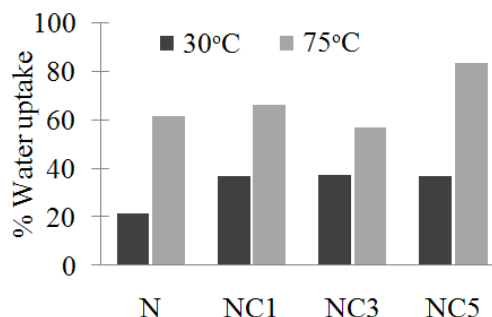


Figure 2. Water uptake of Nafion and Nafion/M-SiO<sub>2</sub> composite membranes for 24h at 30°C and 75°C.

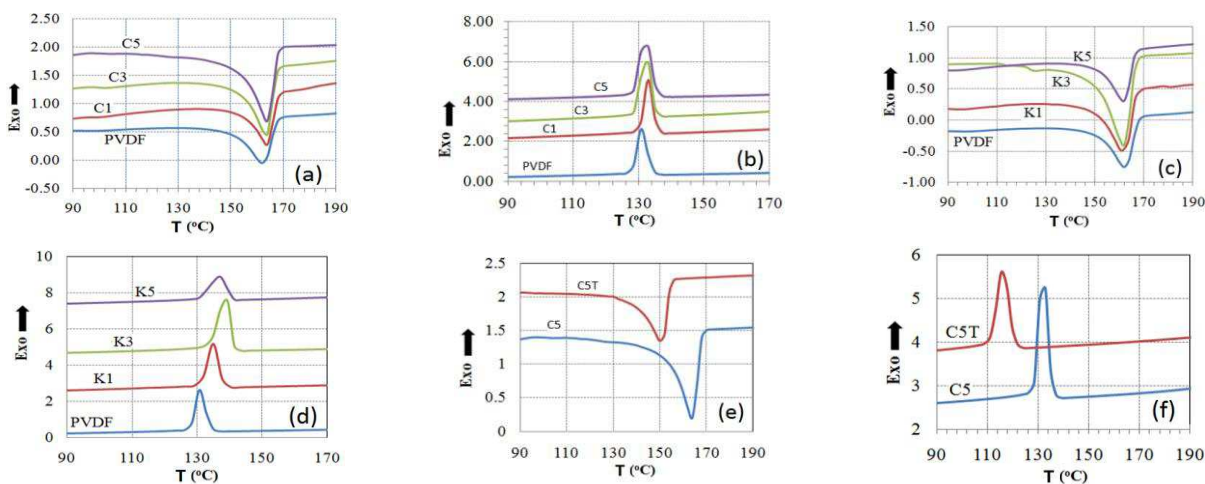


Figure 3. DSC curves of PVDF, PVDF/SiO<sub>2</sub> and PVDF/M-SiO<sub>2</sub> membranes